

BY SPEED POST

J-11015/35/2009-IA.II (M)
Government of India
Ministry of Environment & Forests

Paryavaran Bhavan,
C.G.O. Complex, Lodi Road,
New Delhi-110 003

Dated: the 20th May, 2014

To

M/s Dalmia Cement (Bharat) Ltd.
Hansalaya 11th & 12th Floor,
15 Barakhamba Road,
New Delhi-110001

Subject: Kotapadu Limestone Mine (ML area 234.032ha and production capacity of 2.14 MTPA) by M/s Dalmia Cement (Bharat) Ltd. at village Kotapadu, in Kolimigundla Madal, in Kurnool District, Andhra Pradesh - Environmental clearance regarding.

Sir,

This has reference to your letter No. nil dated 16.01.2009 on the subject mentioned above and subsequent letters dated 29.04.2013 and 07.06.2013. The terms of reference to the proposal for undertaking detailed EIA study were prescribed on 30.04.2009. The proponent submitted the EIA/EMP and public hearing documents which was considered by Expert Appraisal Committee in its meeting held during 16th & 17th December, 2013 wherein the Committee recommended the proposal for Environmental Clearance.

2. The proposal is for captive limestone mine in 234.032 ha ML area with production capacity of 2.14 MTPA by M/s Dalmia Cement (Bharat) Ltd. The proposed project is located in Village Kotapadu, in Kolimigundla Mandal, in Kurnool District, Andhra Pradesh. The proposed captive mine is covered in the survey of India Toposheet No. 57 I/4 and lies between N 15°04'07.6" - 15°05'40.9" Latitude and E 78°08'47.1" - 78°10'53.8" Longitude. The entire area is non-forestland.

3. Mining Plan has been approved by Indian Bureau of Mines vide Letter No. MP/AP/KNL/Lst-134-SZ dated 19.02.2007 in favour of M/s Eswar Cements. M/s Eswar Cements Private Limited (ECPL) has since been amalgamated with M/s Dalmia Cement (Bharat) Limited (DCBL) under Sections 391 & 394 of the Companies Act, 1956 through the Scheme of Amalgamation as duly approved by the Hon'ble High Court of Judicature, Andhra Pradesh at Hyderabad on 3rd November 2008 in Company Petition No. 67 of 2008.

4. The mine working will be carried out by conventional opencast fully mechanized mining method involving drilling, blasting, loading and transportation of the excavated material. Deep hole blasting will be carried

out with slurry explosives/ ANFO. Non-electric initiation system (NoNel) of blasting with appropriate delay detonators will also be used for minimizing ground vibrations. The height of the benches will be maintained at 8-9.0 m. Width of the bench will be 30 m. The slope of the individual benches will be maintained 10⁰-15⁰ to the vertical. The excavated material will be loaded into the 20/35 tonnes capacity Tippers. Mining will not intersect the ground water table.

5. The total estimated mineable reserves are 69.73 million tonnes. Anticipated life of mine at proposed capacity will be approximately 35 years. 11,277 m³ of topsoil and 1,83,244 m³ of over burden will be removed during the first five years and 1.49 million tonnes top soil and 5.06 million tonnes solid waste will be generated during the entire life of mine. The average height of topsoil dump shall be about 2.5 meter and overburden 6 m. Topsoil shall be dumped in 7.5 m safety zone along the lease area and overburden will be stacked as dumps earmarked on the plan. Out of 234.032 ha of the proposed mining lease area, around 210 ha of land will be mined. Out of 210 ha of land, 31.38 ha of land will be backfilled and the remaining 178.62 ha of land will be converted into a reservoir.

6. The total water requirement for the project will be 70 m³/day. This requirement will be met initially from borewells and after development of the mine pit, DCBL will augment the mine pit water for meeting the requirement. The mine working will not intersect ground water Table. However, hydrology study has been carried out. It was reported by proponent that there is no Wild Life Sanctuary or National Park or Biosphere or Hotspots within the study area of 10 km. Belum cave is about 4.5 km from the proposed mine towards NW.

7. Baseline studies were carried out during Post Monsoon Season-2012 (October, November and December 2012). Ambient air quality was monitored at twelve different locations. On the whole, the prevailing ambient air quality within the study area is well within the NAAQS standard. The Public Hearing for the project was conducted near Anjaneya Swami Temple, Meerjapuram Village, Kolimigundla Mandal, Kurnool District in A.P. on 23.04.2013. The Public Hearing was conducted under the Chairmanship of Joint Collector and Additional District Magistrate, Kurnool District. The issues raised during public hearing were also considered and discussed during the meeting, which inter-alia, included increased land price, establishment of a cement plant in the area, job opportunities for local people, land for cattle grazing, social welfare activities for the local villages like educational & medical facilities, roads, construction of temple, library facility, water tankers, ambulance facilities, etc. As per the villager's requirements, it was informed by PP that they would take care of all these issues. PP also informed that a budgetary provision of Rs. 2.75 Crores is allocated under CSR to adhere with the issues raised.

8. The Project Cost is Rs. 55 Crores. An amount of Rs. 23.30 lakhs has been earmarked for Pollution Control Measures and about Rs.9.00 lakhs/annum as Recurring Cost. It was reported by the PP that there is no court case/litigation pending against the project and there are no violations.

9. The Ministry of Environment and Forests has examined the application in accordance with the EIA Notification, 2006 and hereby accords environmental clearance under the provisions thereof to the above mentioned proposal of M/s Dalmia Cement (Bharat) Ltd. for production of 2.14 MTPA (ROM) limestone over mining lease area of 234.032ha subject to implementation of the following conditions and environmental safeguards.

A. SPECIFIC CONDITIONS:

- (i) Rain Water Harvesting shall be carried out in the low lying area of the Lease during initial years of operation. In the Mine lease, old pits (area 13.86 ha) should be used for storing of rain water during operational phase.
- (ii) Ground vibrations shall be periodically monitored during Blasting using a Minimate Seismograph.
- (iii) Blasting shall be carried out using optimum burden, charge and milli second delay detonators.
- (iv) The ground vibrations generated by blasting during mining operation shall be within the standards prescribed by DGMS by controlled blasting.
- (v) The impacts shall be minimized by choosing proper detonating system, optimizing total charge and charge/delay, use of Non-electric system of blasting etc.
- (vi) The project proponent shall obtain Consent to Establish and Consent to Operate from the State Pollution Control Board and effectively implement all the conditions stipulated therein.
- (vii) The mining operations shall be restricted to above ground water table and it should not intersect the groundwater table.
- (viii) The loose solids should be kept separately from flowing water and flow of effluents to nearby areas outside the leasehold shall be prevented. These paved drains along with arrangements for Over Burden Dumps and their drainage may be clearly depicted on a contoured map of the mining area.
- (ix) The project proponent shall ensure that no natural watercourse and/or water resources shall be obstructed due to any mining operations. Adequate measures shall be taken for conservation and protection of the 1st and 2nd order streams, emanating or passing through the mine lease during the course of mining operation.
- (x) The top soil, if any shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.
- (xi) Appropriate safeguard measures shall be taken to ensure stability and drainage of dump so that no solid waste/debris flows into the nallah.

- (xii) The over burden (OB) generated during the mining operation shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time and their phase-wise stabilization shall be carried out. Proper terracing of OB dump(s) shall be carried out. The over burden dump(s) shall be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for stabilization of the dumps. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forests and its Regional Office, Bangalore on six monthly basis.
- (xiii) Catch drains and siltation ponds of appropriate size shall be constructed for the working pit, temporary OB and mineral dumps to arrest flow of silt and sediment directly into the adjoining River and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after the monsoon and maintained properly.
- (xiv) Dimension of the retaining wall at the toe of the OB dump(s) and the OB benches within the mine to check run-off and siltation should be based on the rain fall data.
- (xv) Plantation shall be raised in an area of 68.07 ha including a 7.5 m wide green belt in the safety zone around the mining lease, OB dump(s), along the roads, etc. by planting the native species in consultation with the local DFO/Agriculture Department. In addition, plantation shall also be raised in the backfilled and reclaimed area and around water body. The density of the trees should be around 1500 plants per ha.
- (xvi) Effective safeguard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as around crushing and screening plant, loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.
- (xvii) Regular monitoring of water quality upstream and downstream of perennial nallahs falling in the impact zone shall be carried out and record of monitoring data should be maintained and submitted to Ministry of Environment and Forests, its Regional Office, Bangalore, Central Groundwater Authority, Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Control Board.

- (xviii) Appropriate measures shall be taken for treatment of the upper catchment of the mine lease area.
- (xix) The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.
- (xx) Regular monitoring of ground water level and quality shall be carried out in and around the mine lease by establishing a network of existing wells and installing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year- pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Bangalore, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.
- (xxi) The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of water, required for the project.
- (xxii) Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.
- (xxiii) Appropriate mitigative measures should be taken to prevent pollution of nearby River in consultation with the State Pollution Control Board.
- (xxiv) Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The mineral transportation shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded.
- (xxv) Controlled blasting shall be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.
- (xxvi) Drills shall either be operated with dust extractors or equipped with water injection system.
- (xxvii) Mineral handling area shall be provided with the adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient

- dust control arrangements. These should be properly maintained and operated.
- (xxviii) Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operation.
- (xxix) Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.
- (xxx) Regular monitoring of free silica in the dust will be carried out and records maintained. It shall be ensured that the levels of silica do not exceed the prescribed limit. The workers will be provided with personal protective measures to guard against inhaling silica dust.
- (xxxii) Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
- (xxxiii) The project proponent should take all precautionary measures during mining operation for conservation and protection of endangered flora as well as endangered fauna namely black buck, python, peacock etc. spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. Copy of action plan may be submitted to the Ministry and its Regional Office at Bangalore within 3 months.
- (xxxiiii) The critical parameters such as RSPM (Particulate matter with size less than 10 micron i.e., PM₁₀) and NO_x in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Ministry of Environment and Forests, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.

- (xxxiv) A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.
- (xxxv) The project proponent shall undertake all the commitments made during the public hearing and effectively address the concerns raised by the locals in the public hearing as well as during consideration of the project, while implementing the project.

B. General conditions

- (i) No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.
- (ii) No change in the calendar plan including excavation, quantum of mineral limestone and waste should be made.
- (iii) Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10micron i.e., PM₁₀) and NO_x monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.
- (iv) Data on ambient air quality RSPM (Particulate matter with size less than 10micron i.e., PM₁₀) & NO_x should be regularly submitted to the Ministry of Environment and Forests including its Regional office located at Bangalore and the State Pollution Control Board / Central Pollution Control Board once in six months.
- (v) Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.
- (vi) Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.
- (vii) Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.
- (viii) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.

- (ix) A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
- (x) The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry of Environment and Forests and its Regional Office located at Bangalore.
- (xi) The project authorities should inform the Regional Office located at Bangalore regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.
- (xii) The Regional Office of this Ministry located at Bangalore shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.
- (xiii) The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Office Bangalore, the respective Zonal Office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bangalore, the respective Zonal Office of Central Pollution Control Board and the State Pollution Control Board.
- (xiv) A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.
- (xv) The State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and the Collector's office/ Tehsildar's Office for 30 days.
- (xvi) The environmental statement for each financial year ending 31st March in Form-Vas is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bangalore by e-mail.

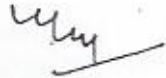
- (xvii) The project authorities should advertise at least in two local newspapers of the District or State in which the project is located and widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at <http://envfor.nic.in> and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bangalore.
10. The Ministry or any other competent authority may alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
11. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
12. The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules made thereunder and also any other orders passed by the Hon'ble Supreme Court of India/High Court of Andhra Pradesh and any other Court of Law relating to the subject matter.
13. Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.


(Dr. V.P. Upadhyay)
Director

Copy to:

- i. The Secretary, Ministry of Mines, Government of India Shastri Bhawan, New Delhi.
- ii. Secretary, Department of Environment, Government of Andhra Pradesh, Hyderabad.
- iii. Secretary, Department of Forests, Government of Andhra Pradesh, Hyderabad.
- iv. Secretary, Department of Mines and Geology, Government of Andhra Pradesh, Hyderabad.

- v. Secretary, Department of Industries and Commerce (M-III), Govt. of Andhra Pradesh, Hyderabad.
- vi. Additional Principal Chief Conservator of Forests, Regional Office (SZ), Kendriya Sadan, 4th Floor E&F, Wings 17th Main Road, 1 Block, Koramangala, Bangalore-560 034.
- vii. Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-Cum-Office Complex, East Arjun Nagar, New Delhi-110 032.
- viii. Chairman, Andhra Pradesh State Pollution Control Board, Paryavaran Bhawan, A-3 Industrial Estate, Sanath Nagar, Hyderabad - 500 018
- ix. Member Secretary, Central Ground Water Authority, west Block-II, Wing-3, Ground Floor, R.K. Puram, New Delhi-110066.
- x. Controller General, Indian Bureau of Mines, Indira Bhavan, Civil Lines, Nagpur- 440 001.
- xi. District Collector, Kurnool District, Government of Andhra Pradesh.
- xii. Guard File.


(Dr. V.P. Upadhyay)
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- v. Secretary, Department of Industries and Commerce (M-III), Govt of Andhra Pradesh, Hyderabad.
- vi. Additional Principal Chief Conservator of Forests, Regional Office (SZ), Kendriya Sadan, 4th Floor E&F, Wings 17th Main Road, 1 Block, Koramangala, Bangalore-560 034.
- vii. Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-Cum-Office Complex, East Arjun Nagar, New Delhi-110 032.
- viii. Chairman, Andhra Pradesh State Pollution Control Board, Paryavaran Bhawan, A-3 Industrial Estate, Sanath Nagar, Hyderabad - 500 018
- ix. Member Secretary, Central Ground Water Authority, west Block-II, Wing-3, Ground Floor, R.K. Puram, New Delhi-110066.
- x. Controller General, Indian Bureau of Mines, Indira Bhavan, Civil Lines, Nagpur- 440 001.
- xi. District Collector, Kurnool District, Government of Andhra Pradesh.
- xii. Guard File.

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(Dr. V.P. Upadhyay)
Director